

# Al-Ir-Zr (Aluminum-Iridium-Zirconium)

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Recently, [2005Miu] determined a partial liquidus projection and an isothermal section at 1650 °C for Ir-rich alloys of this system.

## Binary Systems

The Al-Ir phase diagram in the Ir-rich region determined by [2005Miu] depicts a eutectic reaction between (Ir) and IrAl (*B2*, CsCl-type cubic) at 30.5 at.% Al and ~2020 °C. The other Al-Ir phases are: Ir<sub>2</sub>Al<sub>5</sub> (cubic, space group *Pm* $\bar{3}$ *n*), IrAl<sub>3</sub> (*D*<sub>0</sub><sub>18</sub>, Na<sub>3</sub>As-type hexagonal), Ir<sub>4</sub>Al<sub>13</sub> (monoclinic), and Ir<sub>2</sub>Al<sub>9</sub> (*D*<sub>8</sub><sub>g</sub>, Co<sub>2</sub>Al<sub>9</sub>-type monoclinic). The Ir-Zr phase diagram [Massalski2] has the following intermediate phases: Ir<sub>3</sub>Zr (*L*<sub>12</sub>, AuCu<sub>3</sub>-type cubic), Ir<sub>2</sub>Zr (*C*<sub>15</sub>, MgCu<sub>2</sub>-type cubic),  $\beta$ IrZr (*B*<sub>2</sub>, CsCl-type cubic), Ir<sub>3</sub>Zr<sub>5</sub> (*D*<sub>8</sub><sub>8</sub>, Mn<sub>5</sub>Si<sub>3</sub>-type hexagonal), IrZr<sub>2</sub> (*C*<sub>16</sub>, CuAl<sub>2</sub>-type tetragonal) and IrZr<sub>3</sub> ( $\alpha$ V<sub>3</sub>S-type tetragonal).

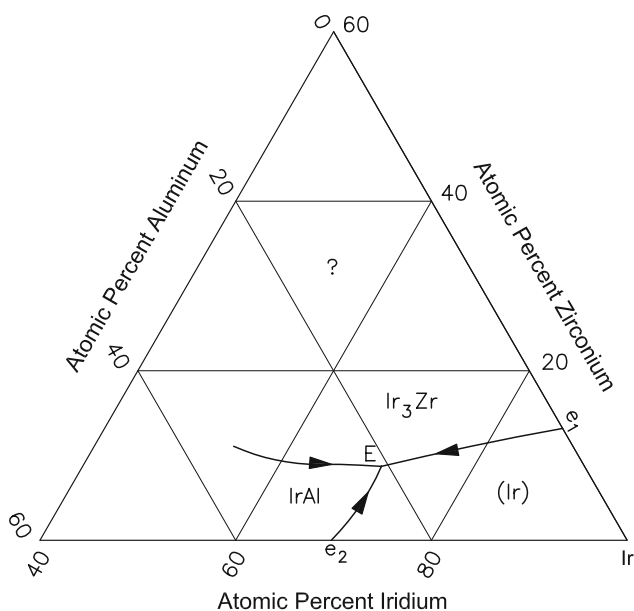
## Ternary Phase Equilibria

With starting metals of 99.99% Al, 99.9% Ir, and 99.6% Zr, [2005Miu] arc-melted under Ar atm two Ir-rich ternary

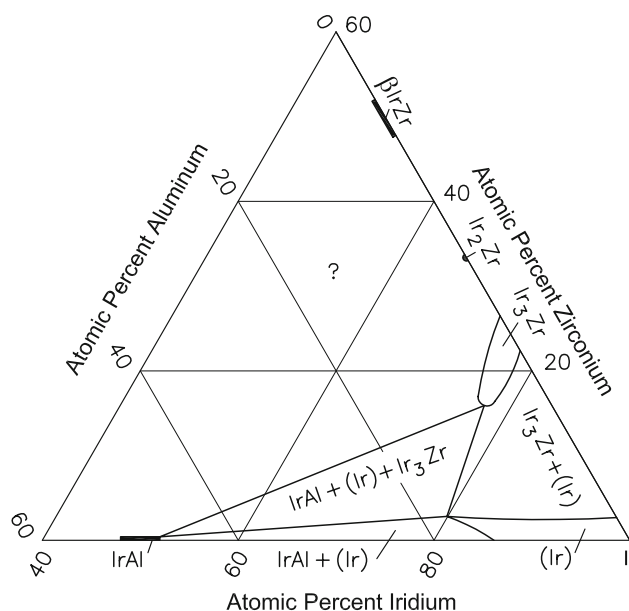
alloys: 70Ir-20Al-10Zr and 70Ir-24Al-6Zr (atomic percent). The samples were annealed at 1650 °C for 24 h. The phase equilibria were studied with scanning electron metallography, wavelength dispersive x-ray spectroscopy, and differential thermal analysis. The partial liquidus projection constructed by [2005Miu] is shown in Fig. 1. In the Ir-rich region, a ternary eutectic reaction E was proposed by [2005Miu]. Fig. 2 shows the partial isothermal section at 1650 °C. In the solid solution based on Ir<sub>3</sub>Zr, Al substitutes for Zr up to the solubility limit of 7.4 at.%. No ternary phases were found in this region. The previously known ternary compounds Al<sub>16</sub>Ir<sub>7-8</sub>Zr<sub>6</sub> (Mn<sub>23</sub>Th<sub>6</sub>-type cubic) and AlIrZr (MgZn<sub>2</sub>-type hexagonal) lie outside the investigated range.

## Reference

2005Miu: S. Miura, K. Ohkubo, Y. Terada, Y. Kimura, Y. Mishima, Y. Yamabe-Mitarai, H. Harada, and T. Mohri, Phase Equilibria in the Ir-Rich Portion of the Ir-Al-X (X: Ti, Zr and Hf) Ternary Systems, *J. Alloys Compd.*, 2005, **393**, p 239-247



**Fig. 1** Al-Ir-Zr partial liquidus projection for Ir-rich alloys [2005Miu]



**Fig. 2** Al-Ir-Zr partial isothermal section at 1650 °C for Ir-rich alloys [2005Miu]